

**METHOD OF MAKING COATED ARTICLES  
AND COATED ARTICLES MADE THEREBY**

**ABSTRACT OF THE INVENTION**

A method of making a coated substrate includes providing a substrate having a functional coating with a first emissivity value; depositing a coating material having a second emissivity value over at least a portion of the functional coating prior to heating to provide a coating stack having an emissivity value greater than the emissivity value of the functional coating; and heating the coated substrate.